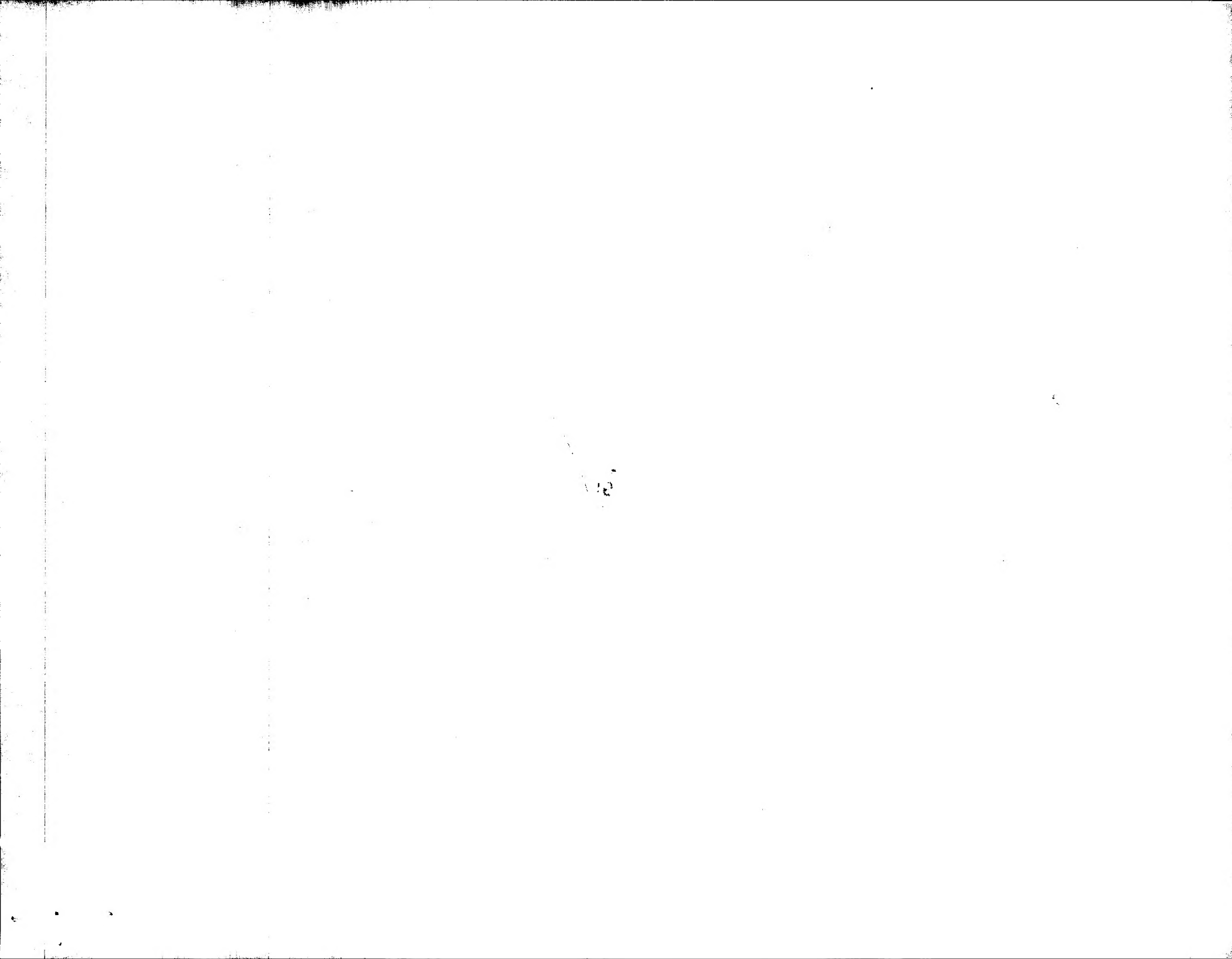


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Page 1

0.00

Quality Control



Work Order ID 92616

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92616

Page 2

Item ID: D350-561-241

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Single Cargo Mirror Installation, LH 6 inch Round

Start Date: 11/05/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/05/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-561-241								
130		0.00							
130	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

(12)

12/11/12

MLJ 12-11-05

MLJ 12-11-05

Picklist Print

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Page 1

Work Order ID: 92616

Parent Item: D350-561-241

Parent Item Name: Single Cargo Mirror Installation, LH 6 inch Round

Start Date: 11/05/12

Required Date: 11/05/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.07.12 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2014-101 6" Mirror		Manufactured	No				Each	32.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229		32							
				86647		32							
D2012-106 Arm		Manufactured	No				Each	1.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST227		1							
				87688		1							
D2012-107 Clevis		Manufactured	No				Each	14.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		4							
				89927		4							
				WA005		10							
				85862		10							
D2012-111 Bracket		Manufactured	No				Each	20.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		20							
				82591		20							
D2012-115 Bracket, Clevis		Manufactured	No				Each	17.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		17							
				86066		6							
				90164		11							

Picklist Print

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Page 2

Work Order ID: 92616

Parent Item: D350-561-241

Start Date: 11/05/12

Required Date: 11/05/12

Parent Item Name: Single Cargo Mirror Installation, LH 6 inch Round

Start Qty: 1.00

Required Qty: 1.00

D3022-401 Manufactured No Each 164.0000
Spacer

SP *SP*

Location	Loc Qty	Loc Code
ST004	163	
83995	23	
86892	100	
90149	40	
ST504	1	
73307	1	

2x

D3629-1 Manufactured No Each 11.0000
Bracket

SP *SP*

Location	Loc Qty	Loc Code
ST061	11	
90039	11	

1x

D3635-1 Manufactured No Each 9.0000
Gasket

SP *SP*

Location	Loc Qty	Loc Code
ST061	9	
70764	9	

1x

D3646-2 Manufactured No Each 1.0000
Arm

SP *SP*

Location	Loc Qty	Loc Code
ST227	1	
87582	1	

1x

D3646-4 Manufactured No Each 1.0000
Arm

SP *12-11-5*

Location	Loc Qty	Loc Code
ST227	1	
87464	1	

1x

Picklist Print

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Page 3

Work Order ID: 92616

Parent Item: D350-561-241

Parent Item Name: Single Cargo Mirror Installation, LH 6 inch Round

Start Date: 11/05/12

Required Date: 11/05/12

Start Qty: 1.00

Required Qty: 1.00

D4070-041

Clamp

Manufactured No

Each 28.0000

2x



Location

Loc Qty

Loc Code

ST470

28

90095

28

2x



AN3-SA

Bolt

Purchased No

Each 1,248.0000

6x

Location

Loc Qty

Loc Code

ST512

1248

115371

46

117423

121

119355

200

120187

38

121185

6

122416

500

122800

337

6x



AN3-SA

Bolt

Purchased No

Each 283.0000

8x

Location

Loc Qty

Loc Code

ST512

283

117441

34

121166

13

122814

200

122993

36

1x



AN4-SA

Bolt

Purchased No

Each 768.0000

SP 12-11-5

Location

Loc Qty

Loc Code

ST355

768

120562

768

3x

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 92616

Parent Item: D350-561-241

Parent Item Name: Single Cargo Mirror Installation, LH 6 inch Round

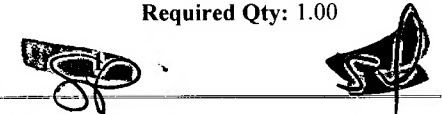
Start Date: 11/05/12

Required Date: 11/05/12

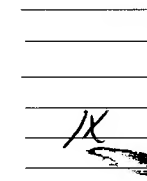
Start Qty: 1.00

Required Qty: 1.00

AN410A Purchased No Each 144.0000
Bolt



Location	Loc Qty	Loc Code
ST355	50	
122407	50	
ST356	94	
117619	4	
122800	40	
123525	50	



AN960JD10 *sm* NAS1149D0363J Purchased No Each 0.0000
Washer

m/23248 SP.

AN960JD416 *sm* NAS1149D0463J Purchased No Each 29.0000
Washer

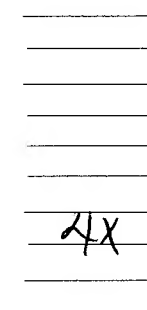
m/23355 SP.

Location	Loc Qty	Loc Code
ST351	29	
116289	8	
119097	21	

MS21042L3 Purchased No Each 2,686.0000
Nut

SP/2-11-5

Location	Loc Qty	Loc Code
316	619	
122452	619	
ST300	225	
117885	32	
119017	55	
119075	138	
ST314	1472	
123265	1472	
ST317	370	
122141	370	



Picklist Print

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Page 5

Work Order ID: 92616

Parent Item: D350-561-241

Parent Item Name: Single Cargo Mirror Installation, LH 6 inch Round

Start Date: 11/05/12

Required Date: 11/05/12

Start Qty: 1.00

Required Qty: 1.00

~~MS21042U4~~

Nut

Purchased

No

Each 5,433.0000

~~SP~~ ~~SP~~

12-11-5.

Sm

Location

Loc Qty

Loc Code

314	244	
122452	244	
ST300	20	
119017	20	
ST314	5169	
<u>123021</u>	2669	
123248	900	
123355	1600	

4x

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR